



Dart Aerospace Ltd.
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Tel (613) 632-5200

D3417-5
Job Sheet 173731



Part No: **D3417-5**

Job Qty: 50 ea

Part Name: Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/6/18

Job Tracking No:

Due Date: 3/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV F IPP Rev:A New issue 08-07-09 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		3/8/18	0.00	0.00	Start Up Machining-2		
100	Doosan	50 pcs		3/9/18	0.04	3.41	Doosan		
120	QC	50 pcs		3/9/18	0.00	0.00	QC8		
130	Packaging	50 pcs		3/9/18	0.00	0.00	Packaging3-1		
140	QC21-SA	50 Ea		3/9/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1-Turn as per Folio FA761 Rev: _____ & Dwg D3417 Rev: _____

stop **18/03/18** **MAR 13 2018** **DAS 21 9:59** **MAR 13 2018**

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR1.2500	Delrin Round Bar 1.25" Color: Black	1.4800 ft (.0296 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINR1.2500	1	10	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Washer	1.125inches + 0.030 - 0.000	1.140 1.125		
2	Washer	0.641inches + 0.008 - 0.001	0.645 0.640		
3	Washer	0.120inches + 0.010 - 0.000	0.124 0.120		
4	Washer	0.810inches + 0.010 - 0.000	0.817 0.810		
5	Washer	0.251inches ± 0.010	0.241 0.241		
6	Washer	2.000inches ± 0.030	2.030 1.970		

QA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

A Closed: _____ Date: _____ Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS					
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐			

ate : _____	Step #: _____	QTY Effective : _____	MRB (QS1042) Approval
Description Work Order Deviation		Disposition	Completed By
			Lead hand / Supervisor Approval Verification
			QC / QA Coordinator Approval

CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S049482

Part: D3417 - 5

Job No: 173731

Serial No/Batch: S049482

Revision: _____

Inspector: _____

Date: 02/09/10

FAULT CATEGORY		
Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Route ☐	Folio/Program ☐	Outside Dimensions ☐
Damage/Defect ☐	Grain ☐	Over/Under tolerance ☐
tion Incomplete/Unqualified ☐	Weld ☐	Part Incorrect ☐
mination ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
rsink ☐	Out of Sequence ☐	Part Moved ☐
Short ☐	Off-set ☐	Drawing ☐
tions Incomplete/Unclear ☐	Mislabeled ☐	Finish ☐
les ☐	Fit/Function ☐	Misread ☐
	Misaligned/off center ☐	Turning Sequence ☐